

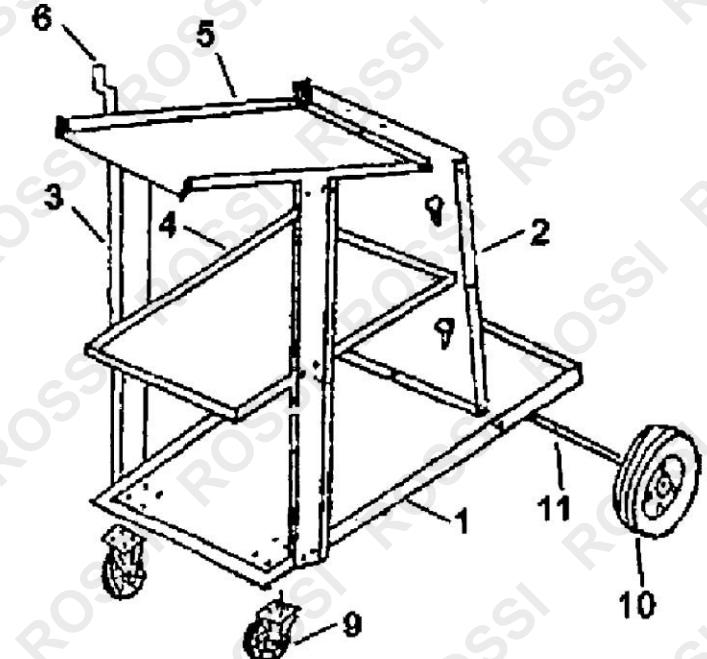
MIG WELDING CART - STANDARD

WARNING: PLEASE READ CAREFULLY TO AVOID UNNECESSARY INJURY

1. Cart is designed to carry one gas cylinder for use with mig welding only. Use caution when handling compressed gas cylinders and use only in upright position. Use provided chains and secure cylinder at the top and the bottom of the cart as tightly as possible.
2. Cart is designed to roll easily on flat surfaces and should not be used on inclined or uneven surfaces.
3. Use caution when moving cart as the weight of welder will cause the cart to be top heavy.
4. Do not pull cart by welder leads as this could cause cart to tip over.
5. Do not attempt to weld to cylinder and do not fasten ground leads to the welding cart, thus completing the circuit, which could cause mig gun to arc unexpectedly.
6. Failure to follow precautions and use common sense could cause serious injury.

ASSEMBLY

1. Slide axle through support tube on bottom of shelf (#1). Slip washer over both ends of axle, fit wheels onto axle and insert cotter pins.
2. Install casters to front of shelf(#1) using 4 hex head screws and washers to one side of shelf and 4 lock washers and hex nuts to others side of shelf. Finger tighten all screws and nuts until complete.
3. Add vertical support (#2) to bottom of shelf (#1). Fasten through center hole of vertical support first. Then fasten through side holes in bottom of vertical support.
4. Fasten side support rails (#3) to bottom shelf. Add center shelf (#4) with flanges up. Start by fastening center hole towards rear of shelf then side holes in rear of shelf, finally front side holes to side support rails.
5. Fasten top shelf (#5) in similar fashion, but include brackets (#6) for cord storage to top front holes in side support rails. Now tighten all fasteners.



ITEM#	ORDERING PART#	DESCRIPTION	QTY
1	PRT7041-01	BOTTOM SHELF	1PC
2	PRT7041-02	VERTICAL SUPPORT PANEL	1PC
3	PRT7041-03	SIDE SUPPORT RAIL	2PC
4	PRT7041-04	CENTER SHELF(FOUR SIDES FLANGED UPWARD)	1PC
5	PRT7041-05	TOP SHELF (THREE SIDES FLANGED UPWARD)	1PC
6	PRT7041-06	BRACKET	2PC
7	PRT7041-07	HEX SCREWS, NUTS, WASHERS, LOCK WASHERS	1SET
8	PRT7041-08	CHAIN	2PC
9	PRT7041-09	SMALL CASTER	2PC
10	PRT7041-10	LARGE WHEEL	2PC
11	PRT7041-11	AXLE	1PC



Some experts believe the incorrect or prolonged use of almost any product could cause serious injury or death. For information that may reduce your risk of serious injury or death consult the points below and additionally, the information available at www.datastreamserver.com/safety

- Consult all documentation, packaging and product labelling before use. Note that some products feature online documentation which should be printed and kept with the product.
- Check product for loose / broken / damaged / missing parts, wear or leaks (if applicable) before each use. Never use a product with loose / broken / damaged / missing parts, wear or leaks (if applicable).
- Products must be inspected and serviced (if applicable) by a qualified specialist every 6 months assuming average residential use by a person of average weight and strength, above average technical aptitude, on a property matching average metropolitan specification. Intended use outside these guidelines could indicate the product is not suitable for intended use or may require more regular inspection or servicing.
- Ensure all possible users of the product have completed an industry recognised training course before being given access to the product.

- The product has been supplied by a general merchandise retailer that may not be familiar with your specific application or your description of the application. Be sure to attain third party approval for your application from a qualified specialist before use regardless of prior assurances by the retailer or its representatives.
- This product is not intended for use where fail-safe operation is required. As with any product (take an automobile, aircraft, computer or ball point pen for example) there is always a small chance of a technical issue that needs to be repaired or may require replacement of the product or a part. If the possibility of such failure and the associated time it takes to rectify could in any situation inconvenience the user, business or employee or could financially affect the user, business or employee then the product is not suitable for your requirements. This product is not for use where incorrect operation or a failure of any kind, including but not limited to a condition requiring product return, replacement, service by a technician or replacement of parts could cause a financial loss, loss of employee time or an inconvenience requiring compensation.
- If this item has been purchased in error considering the points above simply contact the retailer directly for details of their returns policies if required.