

UNIMAC®



Pneumatic Floor Nailer / Stapler

User Manual

[Revision 1.0 December 2017]

READ THIS MANUAL CAREFULLY BEFORE USE AND KEEP FOR FUTURE REFERENCE – FAILURE TO DO SO MAY RESULT IN INJURY, PROPERTY DAMAGE AND MAY VOID WARRANTY. • Products covered by this manual may vary in appearance, assembly, inclusions, specifications, description and packaging.

Safety

Safety messages are designed to alert you to possible dangers or hazards that could cause death, injury or equipment or property damage if not understood or followed. Safety messages have the following symbols:

	You WILL be KILLED or SERIOUSLY INJURED if you do not follow instructions.		You CAN be KILLED or SERIOUSLY INJURED if you do not follow instructions.		You CAN be INJURED if you do not follow instructions or equipment damage may occur.
<p>It is vital that you read and understand this user manual before using the product, including safety warnings, and any assembly and operating instructions. Keep the manual for future reference.</p> <p>Safety precautions and recommendations detailed here must be fully understood and followed to reduce the risk of injury, fire, explosion, electrical hazard, and/or property damage.</p> <p>Safety information presented here is generic in nature – some advice may not be applicable to every product. The term "equipment" refers to the product, be it electrical mains powered, battery powered or combustion engine powered.</p> <ul style="list-style-type: none"> Before Use - If you are not familiar with the safe operation/handling of the equipment, or are in any way unsure of any aspect of suitability or correct use for your application, you should complete training conducted by a person or organization qualified in safe use and operation of this equipment, including fuel/electrical handling and safety. Do NOT operate the equipment in flammable or explosive environments, such as in the presence of flammable liquids, gases or dust. The equipment may create sparks or heat that may ignite flammable substances. Keep clear of moving parts. Equipment may be a potential source of electric shock or injury if misused. Do NOT operate the equipment if it is damaged, malfunctioning or is in an excessively worn state. Do NOT allow others to use the equipment unless they have read this manual and are adequately trained. Keep packaging away from children – risk of suffocation! Operators must use the equipment correctly. When using the equipment, consider conditions and pay due care to persons and property. 	<p>General Personal Safety</p> <ul style="list-style-type: none"> Wear appropriate protective equipment when operating, servicing, or when in the operating area of the equipment to help protect from eye and ear injury, poisoning, burns, cutting and crush injuries. Protective equipment such as safety goggles, respirators, non-slip safety footwear, hard hat, hearing protection etc should be used for appropriate equipment / conditions. Other people nearby should also wear appropriate personal protective equipment. Do not wear loose clothing or jewellery, which can be caught in moving parts. Keep hair and clothing away from the equipment. Stay alert and use common sense when operating the equipment. Do not over-reach. Always maintain secure footing and balance. Do not use the equipment if tired or under the influence of drugs, alcohol or medication. This equipment is not intended for use by persons with reduced physical, sensory or mental capabilities. 	<p>General Equipment Use and Care</p> <ul style="list-style-type: none"> The equipment is designed for domestic use only. Handle the equipment safely and carefully. Before use, inspect the equipment for misalignment or binding of moving parts, loose components, damage or any other condition that may affect its operation. If damaged, have the equipment repaired by an authorised service centre or technician before use. Prevent unintentional starting of the equipment - ensure equipment and power switches are in the OFF position before connecting or moving equipment. Do not carry equipment with hands or fingers touching any controls. Remove any tools or other items that are not a part of the equipment from it before starting or switching on. Do not force the equipment. Use the correct equipment for your application. Equipment will perform better and be safer when used within its design and usage parameters. Use the equipment and accessories etc. in accordance with these instructions, considering working conditions and the work to be performed. Using the equipment for operations different from those intended could result in hazardous situations. Always keep equipment components (engines, hoses, handles, controls, frames, housings, guards etc) and accessories (cutting tools, nozzles, bits etc) properly maintained. Keep the equipment clean and, where applicable, properly lubricated. Store the equipment out of reach of children or untrained persons. To avoid burns or fire hazards, let the equipment cool completely before transporting or storing. Never place or store the equipment near flammable materials, combustible gases or liquids etc. The equipment is not weather-proof, and should not be stored in direct sunlight, at high ambient temperatures or locations that are damp or humid. Do not clean equipment with solvents, flammable liquids or harsh abrasives. For specific equipment safety use and care, see Equipment Safety. 			
<p>General Work Area Safety</p> <ul style="list-style-type: none"> Work areas should be clean and well lit. Do not operate the equipment if bystanders, animals etc are within operating range of the equipment or the general work area. If devices are provided for connecting dust extraction / collection facilities, ensure these are connected and used properly. Dust collection can reduce dust-related hazards. 	<p>General Fuel Safety</p> <ul style="list-style-type: none"> Petrol/fuel/gasoline is extremely flammable – keep clear of naked flames or other ignition sources. Do not spill fuel. If you spill fuel, wipe it off the equipment immediately – if fuel gets on your clothing, change clothing. Do NOT smoke near fuel or when refuelling. Always shut off the engine before refuelling. Do NOT refuel a hot engine. Open the fuel cap carefully to allow any pressure build-up in the tank to release slowly. Always refuel in well ventilated areas. Always check for fuel leakage. If fuel leakage is found, do not start or run the engine until all leaks are fixed. 	<p>General Carbon-Monoxide Safety</p> <ul style="list-style-type: none"> Using a combustion engine indoors CAN KILL IN MINUTES. Engine exhaust contains carbon-monoxide – a poison you cannot smell or see. Use combustion engines OUTSIDE only, and far away from windows, doors and vents. 			

General Electrical Safety	General Electrical Safety	General Service Information
<ul style="list-style-type: none"> Inspect electrical equipment, extension cords, power bars, and electrical fittings for damage or wear before each use. Repair or replace damaged equipment immediately. Ensure all power sources conform to equipment voltage requirements and are disconnected before connecting or disconnecting equipment. When wiring electrically powered equipment, follow all electrical and safety codes. Wherever possible, use a residual current device (RCD). High voltage / high current power lines may be present. Use extreme caution to avoid contact or interference with power lines. Electrical shock can be fatal. 	<ul style="list-style-type: none"> Electrically grounded equipment must have an approved cord and plug and be connected to a grounded electrical outlet. Do NOT bypass the ON/OFF switch and operate equipment by connecting and disconnecting the electrical cord. Do NOT use equipment that has exposed wiring, damaged switches, covers or guards. Do NOT use electrical equipment in wet conditions or in damp locations. Do NOT use electrical cords to lift, move or carry equipment. Do NOT coil or knot electrical cords, and ensure electrical cords are not trip hazards. 	<ul style="list-style-type: none"> The equipment must be serviced or repaired at authorised service centres by qualified personnel only. Replacement parts must be original equipment manufacturer (OEM) to ensure equipment safety is maintained. Do NOT attempt any maintenance or repair work not described in this manual. After use, the equipment and components may still be hot – allow the equipment to cool and disconnect spark plugs and/or electrical power sources and/or batteries from it before making adjustments, changing accessories or performing repair or maintenance. Do NOT make adjustments while the equipment is running. Perform service related activities in suitable conditions, such as a workshop. Replace worn, damaged or missing warning/safety labels immediately.

Safety Symbols

The product may have safety warning labels attached to it, explained below. Understand the symbols on your product and their meanings. If any stickers become unreadable, unattached etc, replace them.

 <p>Flammable Material Hazard Flammable liquids, gases or substances etc may present. Avoid ignition sources and open flames. Danger of fire.</p>	 <p>Read User Manual Read and fully understand product safety warnings, operation, procedures etc before using the product.</p>	 <p>Use Hand Protection Wear appropriate hand protection and take due care as the product or use of the product may present hand hazards.</p>	 <p>WARNING EXHAUST FUMES Carbon-Monoxide Hazard Do not use the product in confined areas or without adequate ventilation. Carbon-monoxide poisoning can be fatal.</p>
 <p>Electrocution / Electrical Shock Hazard High voltage or high current electricity may be present or required by the product. Take due care when handling electrical products, cables, plugs and leads. Electrical shock can be fatal.</p>	 <p>Toxic Fumes / Dust Hazard Using the product or by-products from use may produce fumes, smoke or particles that could be harmful if inhaled. Wear appropriate breathing protection and have adequate ventilation.</p>	 <p>Explosive Material Hazard Combustible liquids, gases or substances etc may be present. Avoid ignition sources and open flames. Danger of explosion.</p>	 <p>Cutting / Amputation Hazard The product may have blades, edges or mechanical devices that can cause severe cut injury to fingers, limbs etc. Take due care when handling and using the product.</p>
 <p>Crush Hazard The product may have blades, edges or mechanical devices that can cause severe crush injury to fingers, limbs etc. Take due care when handling and using the product.</p>	 <p>Single Operator Only The product must be operated by a single person only. More than one person operating the product may introduce additional hazards.</p>	 <p>Use Face Protection Wear appropriate full-face protection and take due care as the product or use of the product may present face and eye hazards.</p>	 <p>Use Foot Protection Wear appropriate foot protection and take due care as the product or use of the product may present foot hazards.</p>
 <p>Use Eye / Ear / Head Protection Wear appropriate eye and / or ear and / or head protection and take due care as the product or use of the product may present eye, hearing and head hazards.</p>	 <p>Running Hazard Do not run on or near the product as doing so may present a fall hazard.</p>	 <p>Diving Hazard Do not dive into the product as doing so may present a neck / head injury hazard.</p>	 <p>Adult Supervision Required Always supervise children and other users of a product to prevent drowning or injury.</p>
 <p>Skin Penetration / Puncture Hazard The product may produce pressure, emit liquids or objects that can cause severe injury to fingers, limbs, blood etc. Take due care when handling and using the product.</p>	 <p>Hot Surface Hazard Be aware that the product may produce high temperatures and hot surfaces that can cause burn injuries.</p>	 <p>Flying Debris Hazard Be aware that the product or use of the product may present hazards produced by flying debris. Wear appropriate clothing and protective devices.</p>	 <p>Moving Parts Hazard Be aware that the product contains or uses mechanical devices that move or rotate. Always wait for moving parts to stop fully before handling the product, adjusting, maintenance etc.</p>

			
Carbon-Monoxide Hazard Do not use the product in confined areas or without adequate ventilation. Carbon-monoxide poisoning can be fatal.	Pull Hazard Be aware that the product contains or uses mechanical devices that can pull in objects and can cause severe injury to fingers, limbs etc. Take due care when handling and using the product.	Slope / Fall Injury Hazard Be aware that using the product on sloping surfaces or in slippery conditions may present additional dangers from falls and contact with blades, moving parts, hot surfaces etc.	"Slam Dunk" Warning Do NOT attempt "slam dunk" manoeuvres as this may result in severe injury due to falling, product breakage or collapse etc.
			
Electrocution / Electrical Shock Hazard - Outdoor High voltage or high current electricity may be present or required by the product. Do NOT use in rain, damp or wet conditions. Electrical shock can be fatal.	Electrocution / Electrical Shock Hazard - Disconnect High voltage or high current electricity may be present or required by the product. Always disconnect the product from the electrical supply before handling the product, adjusting, maintenance etc.	Power Line Electrocution Hazard High voltage / high current power lines may be present. Use extreme caution to avoid contact or interference with power lines. Electrical shock can be fatal.	"Kick-Back" Hazard High level of "kick-back" hazard that can cause the machine to suddenly rotate towards operator. Kick-back injury can be fatal.
			
Winch Operator Position Hazard Do NOT stand between winch and load. Do NOT use winch to move people.	Winch Lift Hazard Do NOT LIFT load vertically. Use machine to PULL only.	Cable Hazard Ensure that load bearing cable is not kinked or knotted.	Winch Cable Hazard Ensure that there is a minimum number of cable coils on winching mechanism.
			
Winch Hook Hazard Carry hook to load – do NOT throw or run.	Flash / Blinding Hazard Wear appropriate eye protection for welding. Direct exposure to weld arcs may cause permanent eye injury.	Laser Hazard Laser may be in use – do NOT look directly at laser, or allow others to.	

Equipment Safety



Nail guns launch fasteners at very high velocities that can cause serious injury if proper safety precautions are not followed. **It is extremely important that you read and fully understand the information in this section and all other safety warnings / recommendations and usage instructions before using the equipment.** • ENSURE THAT NO PART OF ANY HUMAN, ANIMAL OR CLOTHING IS PLACED IN/NEAR THE AREA WHERE NAILS ARE FIRED OUT OF THE TOOL, REGARDLESS OF WHETHER YOU THINK THE TOOL IS EMPTY OR LOADED WITH NAILS.

Operator

- If you are untrained in the use of a nail gun, it is highly recommended that you be trained/instructed by a suitably qualified or experienced person before using the tool.
- NEVER operate the tool when tired, or under the influence of any substance (medication, alcohol, drugs etc) that may impair your judgement, alertness, physical strength, vision or dexterity.
- Maintain sure-footing and balance always when using or handling the tool and have full awareness of your surroundings and any possible hazards.
- Prolonged tool use may lead to health complications, such as carpal tunnel syndrome, due to vibration. To help reduce the possibility of such conditions, wear gloves, take breaks frequently, keep fingers and hands warm, and maintain the equipment for optimal operation and minimal vibration. It is recommended to seek medical advice if you feel numbness or burning sensations in fingers/hands.

Clothing and Protective Equipment – All Operators and Assistants

- Wear AS/NZS 1337.6 (ANSI Z87.1) approved impact resistant safety goggles, or safety glasses with adequate top and side protection.
- Wear suitable hearing protection.
- Wear suitable head protection, such as a safety approved hard hat.
- Wear heavy-duty, non-slip leather or protective gloves.
- Wear approved heavy-duty safety boots, with steel toe-caps and non-slip soles.
- Wear suitable overalls or work clothing that fits snugly, but does not restrict movement. Avoid loose fitting clothing, scarves, jewellery etc and keep long hair contained to avoid getting caught or pulled by the tool etc.

Work Area Safety

- NEVER use oxygen, carbon-dioxide, combustible gases or any other bottled gas as a pressure source for the tool – explosion and serious personal injury could result.
- Use ONLY air hoses that are rated in excess of 150% the maximum system air pressure.
- Connect the tool to the air supply with a coupling that allows all pressure to escape from the tool when the coupling is disconnected.
- ALWAYS assume the tool is loaded with fasteners. Keep the tool pointed away from yourself and others at all times.
- Disconnect the tool from the air supply before performing any tool maintenance, clearing a jammed fastener, moving the tool to another location, handing the tool to another person, or making adjustments.

Operational Safety

- Do NOT use the tool if the trigger or any safety guard or mechanism is not installed or is not operating correctly, or the tool is leaking air – have the tool inspected and repaired at an authorised service centre before using it again.
- Do NOT connect the tool to air pressures potentially exceeding 200PSI (13.8 bar).
- Remove all fasteners from the tool before connecting it to the air supply. The tool driving mechanism

may cycle when tool is connected to the air supply.

- Use the tool with the correct types and sizes of fastener. Do NOT load different size/types of fasteners at the same time.
- Do NOT attempt to drive fasteners into material that they are not designed to penetrate, such as metal, concrete, tiles etc.
- Do NOT drive fasteners on top of other fasteners.
- Strike the activator / plunger using rubber mallets only.
- Do NOT use the tool as a hammer for aligning floor boards etc.

Transportation Safety

- Always remove all fasteners from the tool before transporting or working on it (adjusting etc).
- Always disconnect the tool from the air supply before transporting or working on it.

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Parts Identification

It is strongly recommended that you familiarise yourself with all major components of the tool before using it or performing any maintenance tasks.



Products detailed in this manual may vary in appearance, inclusions, description and packaging from those shown or described.



No.	Name	No.	Name
1	Tool Body	8	Board Foot
2	Magazine	9	Board Stop
3	Magazine Cover	10	Tools / Accessories (may be supplied) (not shown)
4	Top Handle		O-ring and gasket set (for technician use)
5	Air Inlet		Mallet
6	Centre Handle		Replacement Board Foot
7	Activator		Air Tool Lubricating Oil
			3 / 4 / 5mm Allen Key
			Multi-Purpose Spanner

Operation



Nail guns launch fasteners at very high velocities that can cause serious injury if proper safety precautions are not followed. **It is extremely important that you read and fully understand the information in this section and all other safety warnings / recommendations and usage instructions before using the equipment.** • ENSURE THAT NO PART OF ANY HUMAN, ANIMAL OR CLOTHING IS PLACED IN/NEAR THE AREA WHERE NAILS ARE FIRED OUT OF THE TOOL, REGARDLESS OF WHETHER YOU THINK THE TOOL IS EMPTY OR LOADED WITH NAILS. • Use ONLY air hoses that are rated in excess of 150% the maximum system air pressure. • Disconnect the tool from the air supply before performing any tool maintenance, clearing a jammed fastener, moving the tool to another location, handing the tool to another person, or making adjustments.

Air Supply

This tool is designed to operate on clean, dry, compressed air at regulated pressures between 70 and 100 PSI (4.8 to 6.9 Bar). The preferred air supply should include a filter, pressure regulator, and automatic oiler located as close to the tool as possible (within 5m (15') is ideal).

All compressed air contains moisture and other contaminates that are detrimental to internal components of the tool. An in-line filter and oiler will remove most of these contaminates and provide necessary lubrication which will significantly prolong the life of the tool. If an in-line oiler is not available, place 10 to 15 drops of air tool lubricating oil into the tool air inlet at the beginning of each workday.



Do not over-lubricate the tool. Excess oil will be vented with exhaust air when over-lubricated, which could stain materials. Purge excess oil first before you begin nailing by unloading any fasteners from the tool, then "firing" the tool several times.

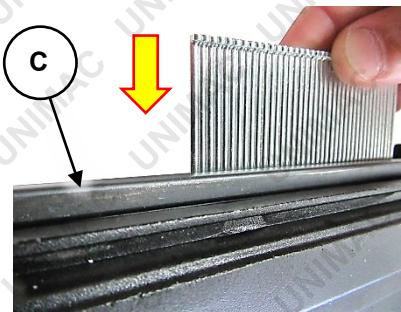
The tool is equipped with a 1/4" male NPT type "quick connector". The tool must always be connected to the air supply with a coupling that allows all pressure in the tool to escape when the coupling is disconnected.

Loading Fasteners

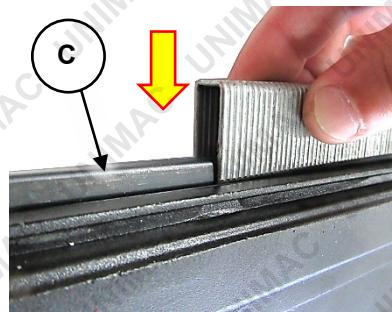


Do not load fasteners of different lengths. • Do not load both staples and nails together.

1. Disconnect the tool from the air supply.
2. Pull out the magazine cover (A) until it locks in the fully open position.
3. Place the fasteners into the magazine (B).
4. Make sure that the fasteners are placed correctly:
 - Load staples over the rail (B) in the magazine.
 - Load nails down one side of the rail (B), with the "L" part of the head on the rail in the magazine.
5. Close the magazine cover until it locks in place.
6. Reconnect the tool to the air supply.



Loading Nails



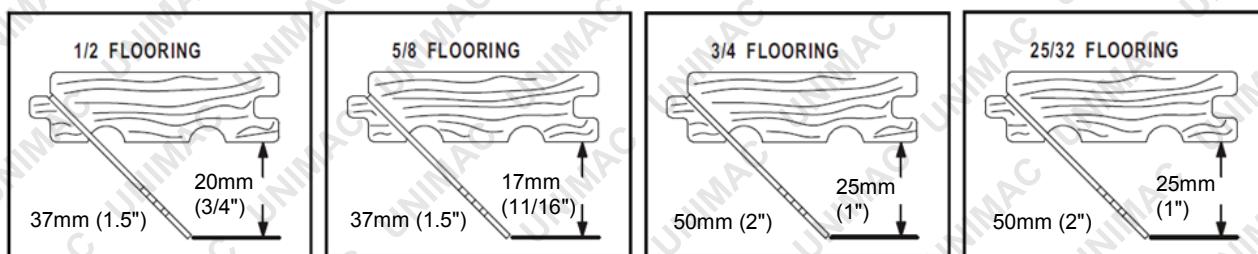
Loading Staples

Nailing and Stapling

1. Fit the floor boards together and ensure that they are snug – use the mallet as required.
2. Position the tool over the tongued edge of the floor board (X), pressing the board stop (A) against the front of the floor board.
3. Put some downward pressure onto the tool to keep it steady. Ensure the board foot (B) is sitting flat on the floor board.



4. Strike the activator (C) with the rubber mallet (do NOT use excessive force; use ONLY a rubber mallet and strike with the soft end). The tool will then drive the nail or staple in at 45°. The correct nail length for various floor thickness is shown below.



! **Nailing Pre-Finished Flooring** – The tool is designed for installing both unfinished and pre-finished hardwood flooring. Care must be used however when installing pre-finished flooring to ensure that the finish is not damaged by the tool. It is recommended that the tool be inspected for damage, especially the board foot and tested on a sample section to be certain that the tool and the technique used do not mar the finish. This procedure should be followed before each job due to variations in flooring.

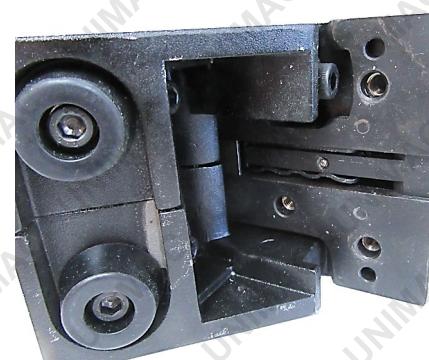
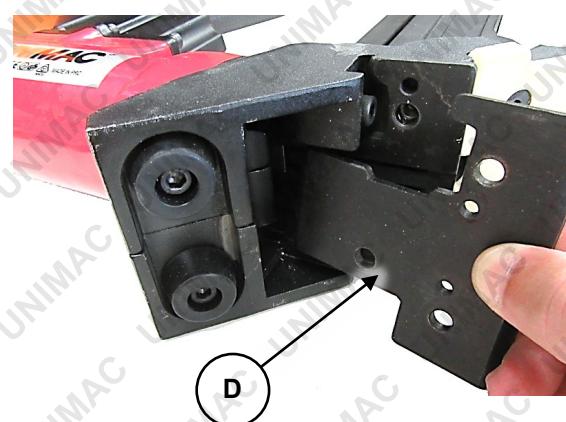
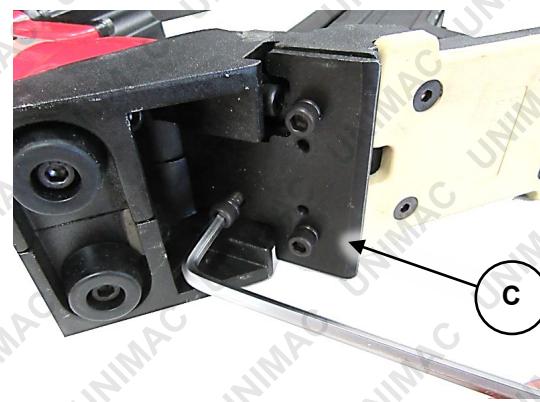
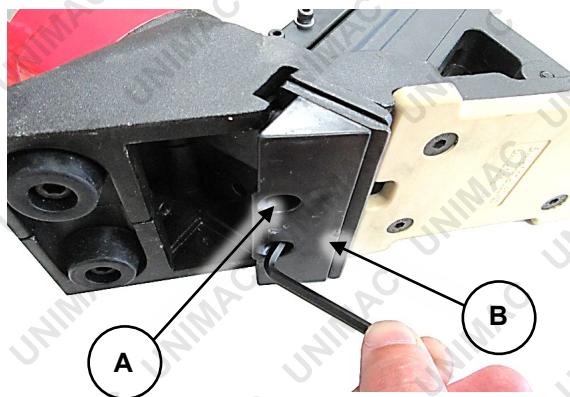
Removing Jammed Fasteners



You must remove jammed fasteners before using the tool any further, otherwise personal injury and/or damage to the tool may result.

A fastener jam will prevent the tool from operating normally. To remove jammed fasteners:

1. Disconnect the tool from the air supply.
2. Open the magazine, and remove the fasteners.
3. For the jammed fasteners, attempt to remove them with pliers or similar, however, do not use excessive force. If it is not possible to remove the fasteners directly:
 - a. Remove the 2 screws (A) securing the board stop (B) using a 4mm Allen key.
 - b. Remove the 3 screws (C) securing the fastener drive plate (D) using a 5mm Allen key. With the fastener drive plate loose it should be possible to easily remove the jammed fasteners.
4. After removing the jammed fasteners, re-install the fastener guide plate and board stop, then load the magazine and re-connect the tool to the air supply.



Maintenance and Troubleshooting



Disconnect the tool from the air supply before performing any cleaning, maintenance or troubleshooting procedures. • Some maintenance activities may be beyond the scope of some users. Do NOT attempt procedures that you are not comfortable with, or do not have the necessary tools, experience or knowledge for – take the unit to an authorised service centre or qualified technician for servicing. • If the tool has a problem, do NOT use it again until it has been repaired and inspected. All repairs must be performed at an authorised service centre.

Daily Cleaning / Inspection

- Wipe the exterior of the tool clean and inspect for wear or damage. Use non-flammable cleaning solutions, if necessary. Do NOT soak the tool in any cleaning solution or liquid as this may damage internal parts.
- Inspect all tool mechanisms before use and ensure that the system is complete and functional; no loose or missing parts, no binding or sticking parts.
- Keep all screws tight. Loose screws can cause personal injury and can damage the tool.
- If the tool is used without an in-line oiler in the air supply line, place 10 or 15 drops of the air tool lubricating oil into the tool air inlet at the beginning of each workday.



Do not over-lubricate the tool. Excess oil will be vented with exhaust air when over-lubricated, which could stain materials. Purge excess oil first before you begin nailing by unloading any fasteners from the tool, then "firing" the tool several times.

Troubleshooting

The following information may assist in identifying a problem and rectifying it.

Problem	Possible Cause	Possible Solution
Air leaking from top or bottom of the tool.	<ul style="list-style-type: none"> ▪ Loose screws. ▪ Worn or damaged O-rings/seals. 	<ul style="list-style-type: none"> ▪ Tighten the screws. ▪ Replace O-rings and seals.
Tool not operating, or is operating sluggishly.	<ul style="list-style-type: none"> ▪ Inadequate air supply. ▪ Inadequate lubrication. ▪ Worn or damaged O-ring/seals. 	<ul style="list-style-type: none"> ▪ Verify that there is adequate air supply and pressure. ▪ Put 10 to 15 drops of oil into the air inlet. ▪ Replace O-rings and seals.
Tool jams frequently.	<ul style="list-style-type: none"> ▪ Incorrect fasteners. ▪ Damaged fasteners. ▪ Nail magazine or nose screws loose. ▪ Nail magazine is dirty. ▪ Pusher spring damaged. ▪ Driver is worn or damaged. 	<ul style="list-style-type: none"> ▪ Use correct size/type of fasteners. ▪ Replace with undamaged fasteners. ▪ Tighten screws. ▪ Clean nail magazine. ▪ Replace spring. ▪ replace.
Other problems		<ul style="list-style-type: none"> ▪ Contact your local service centre.

Specifications

Maximum Operating Air Pressure	100PSI (6.9 Bar)
Minimum Operating Air Pressure	60PSI (4.1 Bar)
Staple Size	16 Gauge 25mm - 50mm (1" – 2")
Staple Capacity	92
Nail Capacity	100
L-Shaped Nail Size	16 Gauge 37mm – 50mm (1 ½ – 2")
Air Supply Connector	1/4" NPT
Air Consumption	4.5 CFM
Net Weight	6kg approximately



Some experts believe that the incorrect or prolonged use of almost any product may cause serious injury or death. To help reduce your risk of serious injury or death, refer to the information below. For more information, see www.datastreamserver.com/safety

- Consult all documentation, packaging and product labelling before use. Note that some products feature documentation available online. It is recommended to print and retain the documentation.
- Before each use, check the product for loose/broken/damaged/missing parts, wear or leaks (if applicable). Never use a product with loose/broken/damaged/missing parts, wear or leaks.
- Products must be inspected and serviced (if applicable) by a qualified technician every 6 months. This is based on average residential use by persons of average size and strength, and on a property of average metropolitan size. Use beyond these recommendations may require more frequent inspections/servicing.
- Ensure that all users of the product have completed a suitable industry recognised training course before being allowed access to the product.
- The product has been supplied by a general merchandise retailer that may not be familiar with your specific application or description of application. Be sure to attain third-party approval from a qualified specialist for your application before use, regardless of any assurances from the retailer or its representatives.
- This product is not intended for use where fail-safe operation is required. As with any product (for example, automobile, computer, toaster), there is the possibility of technical issues that may require the repair or replacement of parts, or the product itself. If the possibility of such failure and the associated time it may take to rectify could in any way inconvenience the user, business or employee, or financially affect the user, business or employee, then the product is not suitable for your requirements. This product is not intended for use where incorrect operation or a failure of any kind, including but not limited to, a condition requiring product return, replacement, parts replacement or service by a technician may cause financial loss, loss of employee time or an inconvenience requiring compensation.
- If this product has been purchased in error when considering the information presented here, contact the retailer directly for details of their returns policy, if required.



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