



350 / 700kg Electric Hoist / Winch

User Manual

[Revision 1.0 May 2018]

READ THIS MANUAL CAREFULLY BEFORE USE – FAILURE TO DO SO MAY RESULT IN INJURY, PROPERTY DAMAGE AND MAY VOID WARRANTY. • KEEP THIS MANUAL FOR FUTURE REFERENCE. • Products covered by this manual may vary in appearance, assembly, inclusions, specifications, description and packaging.

Safety

Safety messages are designed to alert you to possible dangers or hazards that could cause death, injury or equipment or property damage if not understood or followed. Safety messages have the following symbols:

 You WILL be KILLED or SERIOUSLY INJURED if you do not follow instructions.	 You CAN be KILLED or SERIOUSLY INJURED if you do not follow instructions.	 You CAN be INJURED if you do not follow instructions or equipment damage may occur.
<p>It is vital that you read and understand this user manual before using the product, including safety warnings, and any assembly and operating instructions. Keep the manual for future reference.</p> <p>Safety precautions and recommendations detailed here must be fully understood and followed to reduce the risk of injury, fire, explosion, electrical hazard, and/or property damage.</p> <p>Safety information presented here is generic in nature – some advice may not be applicable to every product. The term "equipment" refers to the product, be it electrical mains powered, battery powered or combustion engine powered.</p> <ul style="list-style-type: none"> Before Use - If you are not familiar with the safe operation/handling of the equipment, or are in any way unsure of any aspect of suitability or correct use for your application, you should complete training conducted by a person or organization qualified in safe use and operation of this equipment, including fuel/electrical handling and safety. Do NOT operate the equipment in flammable or explosive environments, such as in the presence of flammable liquids, gases or dust. The equipment may create sparks or heat that may ignite flammable substances. Keep clear of moving parts. Equipment may be a potential source of electric shock or injury if misused. Do NOT operate the equipment if it is damaged, malfunctioning or is in an excessively worn state. Do NOT allow others to use the equipment unless they have read this manual and are adequately trained. Keep packaging away from children - risk of suffocation! Operators must use the equipment correctly. When using the equipment, consider conditions and pay due care to persons and property. 	<p>General Personal Safety</p> <ul style="list-style-type: none"> Wear appropriate protective equipment when operating, servicing, or when in the operating area of the equipment to help protect from eye and ear injury, poisoning, burns, cutting and crush injuries. Protective equipment such as safety goggles, respirators, non-slip safety footwear, hard hat, hearing protection etc should be used for appropriate equipment / conditions. Other people nearby should also wear appropriate personal protective equipment. Do not wear loose clothing or jewellery, which can be caught in moving parts. Keep hair and clothing away from the equipment. Stay alert and use common sense when operating the equipment. Do not over-reach. Always maintain secure footing and balance. Do not use the equipment if tired or under the influence of drugs, alcohol or medication. This equipment is not intended for use by persons with reduced physical, sensory or mental capabilities. 	<p>General Equipment Use and Care</p> <ul style="list-style-type: none"> The equipment is designed for domestic use only. Handle the equipment safely and carefully. Before use, inspect the equipment for misalignment or binding of moving parts, loose components, damage or any other condition that may affect its operation. If damaged, have the equipment repaired by an authorised service centre or technician before use. Prevent unintentional starting of the equipment - ensure equipment and power switches are in the OFF position before connecting or moving equipment. Do not carry equipment with hands or fingers touching any controls. Remove any tools or other items that are not a part of the equipment from it before starting or switching on. Do not force the equipment. Use the correct equipment for your application. Equipment will perform better and be safer when used within its design and usage parameters. Use the equipment and accessories etc. in accordance with these instructions, considering working conditions and the work to be performed. Using the equipment for operations different from those intended could result in hazardous situations. Always keep equipment components (engines, hoses, handles, controls, frames, housings, guards etc) and accessories (cutting tools, nozzles, bits etc) properly maintained. Keep the equipment clean and, where applicable, properly lubricated. Store the equipment out of reach of children or untrained persons. To avoid burns or fire hazards, let the equipment cool completely before transporting or storing. Never place or store the equipment near flammable materials, combustible gases or liquids etc. The equipment is not weather-proof, and should not be stored in direct sunlight, at high ambient temperatures or locations that are damp or humid. Do not clean equipment with solvents, flammable liquids or harsh abrasives. For specific equipment safety use and care, see Equipment Safety.
<p>General Work Area Safety</p> <ul style="list-style-type: none"> Work areas should be clean and well lit. Do not operate the equipment if bystanders, animals etc are within operating range of the equipment or the general work area. If devices are provided for connecting dust extraction / collection facilities, ensure these are connected and used properly. Dust collection can reduce dust-related hazards. 	<p>General Fuel Safety</p> <ul style="list-style-type: none"> Petrol/fuel/gasoline is extremely flammable – keep clear of naked flames or other ignition sources. Do not spill fuel. If you spill fuel, wipe it off the equipment immediately – if fuel gets on your clothing, change clothing. Do NOT smoke near fuel or when refuelling. Always shut off the engine before refuelling. Do NOT refuel a hot engine. Open the fuel cap carefully to allow any pressure build-up in the tank to release slowly. Always refuel in well ventilated areas. Always check for fuel leakage. If fuel leakage is found, do not start or run the engine until all leaks are fixed. 	<p>General Carbon-Monoxide Safety</p> <ul style="list-style-type: none"> Using a combustion engine indoors CAN KILL IN MINUTES. Engine exhaust contains carbon-monoxide – a poison you cannot smell or see. Use combustion engines OUTSIDE only, and far away from windows, doors and vents.

General Electrical Safety

- Inspect electrical equipment, extension cords, power bars, and electrical fittings for damage or wear before each use. Repair or replace damaged equipment immediately.
- Ensure all power sources conform to equipment voltage requirements and are disconnected before connecting or disconnecting equipment.
- When wiring electrically powered equipment, follow all electrical and safety codes.
- Wherever possible, use a residual current device (RCD).
- High voltage / high current power lines may be present. Use extreme caution to avoid contact or interference with power lines. Electrical shock can be fatal.

General Electrical Safety

- Electrically grounded equipment must have an approved cord and plug and be connected to a grounded electrical outlet.
- Do NOT bypass the ON/OFF switch and operate equipment by connecting and disconnecting the electrical cord.
- Do NOT use equipment that has exposed wiring, damaged switches, covers or guards.
- Do NOT use electrical equipment in wet conditions or in damp locations.
- Do NOT use electrical cords to lift, move or carry equipment.
- Do NOT coil or knot electrical cords, and ensure electrical cords are not trip hazards.

General Service Information

- The equipment must be serviced or repaired at authorised service centres by qualified personnel only.
- Replacement parts must be original equipment manufacturer (OEM) to ensure equipment safety is maintained.
- Do NOT attempt any maintenance or repair work not described in this manual.
- After use, the equipment and components may still be hot – allow the equipment to cool and disconnect spark plugs and/or electrical power sources and/or batteries from it before making adjustments, changing accessories or performing repair or maintenance.
- Do NOT make adjustments while the equipment is running.
- Perform service related activities in suitable conditions, such as a workshop.
- Replace worn, damaged or missing warning/safety labels immediately.

Safety Symbols

The product may have safety warning labels attached to it, explained below. Understand the symbols on your product and their meanings. If any stickers become unreadable, unattached etc, replace them.

 <p>Flammable Material Hazard Flammable liquids, gases or substances etc may present. Avoid ignition sources and open flames. Danger of fire.</p>	 <p>Read User Manual Read and fully understand product safety warnings, operation, procedures etc before using the product.</p>	 <p>Use Hand Protection Wear appropriate hand protection and take due care as the product or use of the product may present hand hazards.</p>	 <p>WARNING EXHAUST FUMES Carbon-Monoxide Hazard Do not use the product in confined areas or without adequate ventilation. Carbon-monoxide poisoning can be fatal.</p>
 <p>Electrocution / Electrical Shock Hazard High voltage or high current electricity may be present or required by the product. Take due care when handling electrical products, cables, plugs and leads. Electrical shock can be fatal.</p>	 <p>Toxic Fumes / Dust Hazard Using the product or by-products from use may produce fumes, smoke or particles that could be harmful if inhaled. Wear appropriate breathing protection and have adequate ventilation.</p>	 <p>Explosive Material Hazard Combustible liquids, gases or substances etc may be present. Avoid ignition sources and open flames. Danger of explosion.</p>	 <p>Cutting / Amputation Hazard The product may have blades, edges or mechanical devices that can cause severe cut injury to fingers, limbs etc. Take due care when handling and using the product.</p>
 <p>Crush Hazard The product may have blades, edges or mechanical devices that can cause severe crush injury to fingers, limbs etc. Take due care when handling and using the product.</p>	 <p>Single Operator Only The product must be operated by a single person only. More than one person operating the product may introduce additional hazards.</p>	 <p>Use Face Protection Wear appropriate full-face protection and take due care as the product or use of the product may present face and eye hazards.</p>	 <p>Use Foot Protection Wear appropriate foot protection and take due care as the product or use of the product may present foot hazards.</p>
 <p>Use Eye / Ear / Head Protection Wear appropriate eye and / or ear and / or head protection and take due care as the product or use of the product may present eye, hearing and head hazards.</p>	 <p>Running Hazard Do not run on or near the product as doing so may present a fall hazard.</p>	 <p>Diving Hazard Do not dive into the product as doing so may present a neck / head injury hazard.</p>	 <p>Adult Supervision Required Always supervise children and other users of a product to prevent drowning or injury.</p>
 <p>Skin Penetration / Puncture Hazard The product may produce pressure, emit liquids or objects that can cause severe injury to fingers, limbs, blood etc. Take due care when handling and using the product.</p>	 <p>Hot Surface Hazard Be aware that the product may produce high temperatures and hot surfaces that can cause burn injuries.</p>	 <p>Flying Debris Hazard Be aware that the product or use of the product may present hazards produced by flying debris. Wear appropriate clothing and protective devices.</p>	 <p>Moving Parts Hazard Be aware that the product contains or uses mechanical devices that move or rotate. Always wait for moving parts to stop fully before handling the product, adjusting, maintenance etc.</p>

 <p>Carbon-Monoxide Hazard Do not use the product in confined areas or without adequate ventilation. Carbon-monoxide poisoning can be fatal.</p>	 <p>Pull Hazard Be aware that the product contains or uses mechanical devices that can pull in objects and can cause severe injury to fingers, limbs etc. Take due care when handling and using the product.</p>	 <p>Slope / Fall Injury Hazard Be aware that using the product on sloping surfaces or in slippery conditions may present additional dangers from falls and contact with blades, moving parts, hot surfaces etc.</p>	 <p>"Slam Dunk" Warning Do NOT attempt "slam dunk" manoeuvres as this may result in severe injury due to falling, product breakage or collapse etc.</p>
 <p>Electrocution / Electrical Shock Hazard - Outdoor High voltage or high current electricity may be present or required by the product. Do NOT use in rain, damp or wet conditions. Electrical shock can be fatal.</p>	 <p>Electrocution / Electrical Shock Hazard - Disconnect High voltage or high current electricity may be present or required by the product. Always disconnect the product from the electrical supply before handling the product, adjusting, maintenance etc.</p>	 <p>Power Line Electrocution Hazard High voltage / high current power lines may be present. Use extreme caution to avoid contact or interference with power lines. Electrical shock can be fatal.</p>	 <p>"Kick-Back" Hazard High level of "kick-back" hazard that can cause the machine to suddenly rotate towards operator. Kick-back injury can be fatal.</p>
 <p>Winch Operator Position Hazard Do NOT stand between winch and load. Do NOT use winch to move people.</p>	 <p>Winch Lift Hazard Do NOT LIFT load vertically. Use machine to PULL only.</p>	 <p>Cable Hazard Ensure that load bearing cable is not kinked or knotted.</p>	 <p>Winch Cable Hazard Ensure that there is a minimum number of cable coils on winching mechanism.</p>
 <p>Winch Hook Hazard Carry hook to load – do NOT throw or run.</p>	 <p>Flash / Blinding Hazard Wear appropriate eye protection for welding. Direct exposure to weld arcs may cause permanent eye injury.</p>	 <p>Laser Hazard Laser may be in use – do NOT look directly at laser, or allow others to.</p>	 <p>Corrosive Substance Hazard The product may contain corrosive substances that can harm or otherwise cause damage. Take due care when handling and using the product.</p>
 <p>Explosion Hazard The product may contain substances that can explode under certain conditions or misuse. Take due care when handling and using the product.</p>			

Equipment Safety



Winches and hoists can cause serious or fatal injury if proper safety precautions are not followed. **It is extremely important that you read and fully understand the information in this section and all other safety warnings / recommendations and usage instructions before using the equipment.**

Operator

- If you are untrained in the use of a motorised hoist, it is highly recommended that you be trained/instructed by a suitably qualified or experienced person before using the machine.
- NEVER operate the machine when tired, or under the influence of any substance (medication, alcohol, drugs etc) that may impair your judgement, alertness, physical strength, vision or dexterity.
- Never allow any person to be under any hoisted load.

Clothing and Protective Equipment – All Operators and Assistants

- Wear approved head protection.
- Wear heavy-duty, non-slip leather or protective gloves.
- Wear approved heavy-duty safety boots, with steel toe-caps and non-slip soles.

Work Area Safety

- Ensure that the structure being used to mount the equipment is capable of supporting the loads and stresses placed on it when using the equipment.
- Never exceed the specified maximum load.
- Leave at least 5 turns of cable around the drum, so that the cable connection is not overly stressed.
- Do not wind more than the specified maximum length of cable around the drum.
- If the cable must be replaced, use only manufacturer supplied cable of the specified diameter, load capacity and length.
- Never use pulleys or hooks from other manufacturers.
- The mains electrical socket must be properly grounded and the electric system must be supplied with a residual current device (RCD).
- If using an extension lead, ensure that the cross-sectional area of the wire used is a minimum 1.5mm² for leads up to 20m long, or 2.5mm² for leads up to 50m long.

Operational Safety

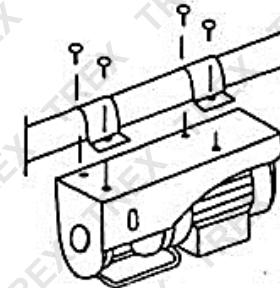
- Do not lift people or lift loads over people.
- Do not allow load to swing or drop violently while lifting or lowering.
- Attach loads securely with chains, shackles, hooks, lifting slings etc with a rated capacity greater than the load being lifted.
- Properly seat slings, chains, shackles etc in the hook and fully close the hook safety clasp. Do not allow the hook hitch to support any part of the load. Do not apply loads over the point of the hook.
- Do not operate the equipment with twisted, kinked or damaged winch cable. Inspect the winch cable carefully before every use.
- If the machine is unable to lift a load; a) the load exceeds the capacity of the machine, or b) the motor has reached its duty-cycle and requires cooling time before it can be used again. Under these circumstances, a) reduce the weight of the load to within the lifting specification, or b) allow the motor to cool sufficiently before attempting use again.
- Before use, ensure that the cable is correctly wound around the drum and there are no gaps between windings or that the cable is not wound over itself.
- If the hoist is stopped when lowering a load, it is normal that the load drops a few centimetres further due to inertia.

Table of Contents

Safety	2
Safety Symbols	4
Equipment Safety	6
Mounting	8
Operation	9
Using the Hoist.....	9
Pulley Configuration.....	10
Maintenance	11
Inspection, Lubrication and Cleaning	11
Specifications	11

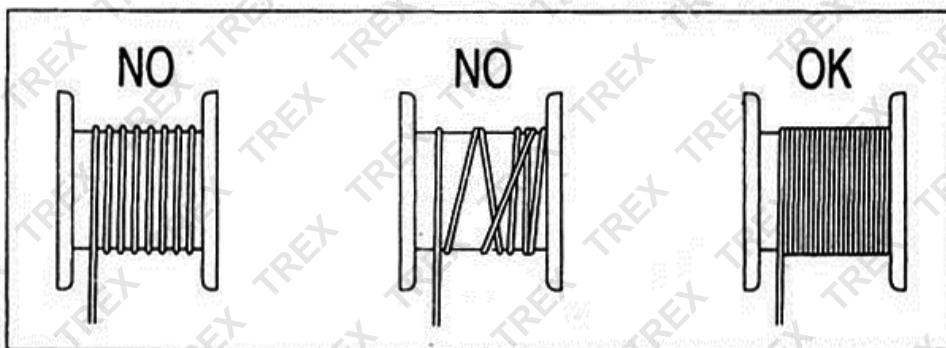
Mounting

- The equipment must be mounted to a suitable frame or structure before use.
- The equipment mounting surface must be able to withstand the stresses that can be generated and support a minimum of 1500kg.
- The hoist is provided with U-brackets that allow it to be mounted to a suitable circular structure.



Operation

- Always keep pulleys well-greased.
- Lubricate the cable if the hoist is being used for the first time.
- The equipment is NOT supplied with any built-in overload protection. This means that if the duty-cycle of the motor is reached (the maximum allowable load and duration of use), it will be necessary to allow the motor to cool sufficiently before attempting to use the equipment again.
- Use the secondary pulley (double pulley, where required) according to the weight of the lifting items.
- Double pulley configuration allows greater weights to be lifted by effectively gearing down the hoist. In other words the lift distance per rotation of the winch motor is reduced.
- Attach loads securely with chains, shackles, hooks, lifting slings etc with a rated capacity greater than the load being lifted.
- Before use, ensure that the cable is correctly wound around the drum and there are no gaps between windings or that the cable is not wound over itself, as per the following images.



Using the Hoist



Never lift loads that exceed 350kg in single pulley configuration or 700kg in double pulley configuration.

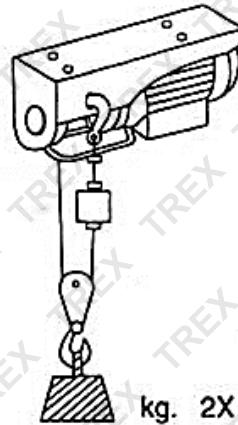
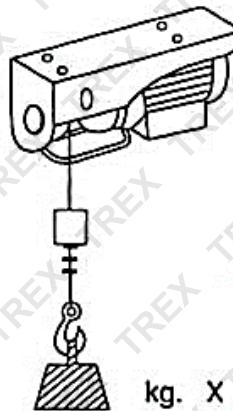
1. Position the load so it is centered under the hoist.
2. Use the control box to lower the cable so it reaches the load, then secure the load to the hook.
3. Use the control box to activate the hoist and raise the load as required. Do not lift it more than necessary.
4. Use the control box to activate the winch and lower the load. Once the load is lowered and is no longer being held by the hoist, unshackle the load from the hoist.

Pulley Configuration

The hoist provides two pulley configurations as shown in the adjacent image. The double pulley configuration allows greater weights to be lifted by effectively gearing down the hoist. In other words, the lift distance per rotation of the winch motor is halved.

To set-up the double pulley:

1. Extend the winch cable approximately 500mm, then attach the main hook to the hole in the side of the hoist body to form a loop.
2. Disassemble the hook from the secondary pulley by removing the R-pin, then pulling out the clevis pin from the outer plates. The clevis pin has an outer tube that will also come loose with the hook.
3. Place the secondary pulley over the bottom of the loop in the winch cable, so the outer plates of the secondary pulley are hanging down.
4. Reattach the hook to the secondary pulley by placing the outer tube into the end of the hook and placing it between the secondary pulley outer plates. Pass the clevis pin from the outer plate through the tube and hook and other outer plate. Secure the clevis pin with its R-pin.



Maintenance



Procedures not specifically explained in this manual must be performed by qualified technicians only.

Inspection, Lubrication and Cleaning

NOTE: If the equipment will be exposed to humidity or corrosive environments, more frequent maintenance may be necessary to prevent corrosion.

- Before each use, inspect the general condition of the machine. Check for:
 - Loose hardware.
 - Misalignment or binding of moving parts.
 - Cracked or broken parts.
 - Proper hoist operation.
 - Frayed, kinked or damaged cable, and any other condition that may affect safe operation.
- Clean and lubricate all moving parts of the hoist, including winch cable to ensure smooth and safe operation.

Specifications

Electrical Requirements	240VAC / 50Hz
Maximum Load	350kg single pulley / 700kg double pulley
Lifting Speed	10m/min single pulley / 5m/min double pulley
Winch Cable	4.5mm diameter. 18m maximum length



Some experts believe that the incorrect or prolonged use of almost any product may cause serious injury or death. To help reduce your risk of serious injury or death, refer to the information below. For more information, see www.datastreamserver.com/safety

- Consult all documentation, packaging and product labelling before use. Note that some products feature documentation available online. It is recommended to print and retain the documentation.
- Before each use, check the product for loose/broken/damaged/missing parts, wear or leaks (if applicable). Never use a product with loose/broken/damaged/missing parts, wear or leaks.
- Products must be inspected and serviced (if applicable) by a qualified technician every 6 months. This is based on average residential use by persons of average size and strength, and on a property of average metropolitan size. Use beyond these recommendations may require more frequent inspections/servicing.
- Ensure that all users of the product have completed a suitable industry recognised training course before being allowed access to the product.
- The product has been supplied by a general merchandise retailer that may not be familiar with your specific application or description of application. Be sure to attain third-party approval from a qualified specialist for your application before use, regardless of any assurances from the retailer or its representatives.
- This product is not intended for use where fail-safe operation is required. As with any product (for example, automobile, computer, toaster), there is the possibility of technical issues that may require the repair or replacement of parts, or the product itself. If the possibility of such failure and the associated time it may take to rectify could in any way inconvenience the user, business or employee, or financially affect the user, business or employee, then the product is not suitable for your requirements. This product is not intended for use where incorrect operation or a failure of any kind, including but not limited to, a condition requiring product return, replacement, parts replacement or service by a technician may cause financial loss, loss of employee time or an inconvenience requiring compensation.
- If this product has been purchased in error when considering the information presented here, contact the retailer directly for details of their returns policy, if required.



©2018 T-Rex. All rights reserved. No part of this document, including descriptive content, concepts, ideas, diagrams or images may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying, scanning or recording, or any information storage and retrieval system, without express permission or consent from the publisher.